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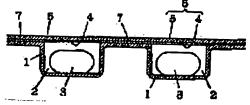
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## (54) FILM OF SEALING PROPERTIES AND ITS MANUFACTURE (57) Abstract:

PROBLEM TO BE SOLVED: To preserve stably a content by a PTP(press through pack) packaging without using an aluminum foil and manufacture a film of sealing properties for taking out simply the content by the simple operation.

SOLUTION: A base layer 5 is formed by a resin composition containing matrix resin (propylene resin or the like), having the vapor permeability of 20g/m2.24 hours or less at the thickness of  $25\mu m$ , (100 pts.wt.), non-miscible thermoplastic resin (styrene resin or the like) (2-30 pts.wt.) and a filler (5-70 pts.wt.), and a heat seal layer 4 is formed on one face of the base layer to form a film 6 of sealing properties. Elastomer can be contained in the resin composition. The film 6 of sealing



properties is used for the PTP package, and sealing is carried out by storing a material 3 to be

stored such as a tablet in a storage recessed section 2 of a molded body and heat sealing. Non-chlorine resin can be used for the base layer and the heat seal layer.

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